

# FTI Specification List



## Information Page

-- Notice of Document Update --

This document is updated every 90 days on Fatigue Technology's website. It is the Suppliers responsibility to verify they are using the current revision level of this document.

This document contains the approved lists of specifications revisions for use by external providers of Fatigue Technology, Inc. This most current version of this list is available from Fatigue Technology's website at <http://www.fatiguetech.com/>.

It is the external provider's responsibility to obtain Industry Standard (AMS, AS, EN, ASTM, etc.) and Military / Government Specs (MIL, FED, etc.).

It is the external provider's responsibility to obtain current versions of customer specifications.

Processors of customer specific specification (Boeing, Airbus, Lockheed Martin, Sikorsky, etc.) are required to hold valid approval, as applicable, from the customer certifying body. In cases of conflict between this document and the current revision level available from customer, the customer document revision level takes precedence.

If the external provider has a question on the revision level or the specification is not listed, please contact your purchasing focal at Fatigue Technology for clarification. If there is a conflict between an Industry Standard revision level and the revision level listed here, contact your purchasing focal at Fatigue Technology for clarification. If the external provider has any questions or concerns, please contact your purchasing focal at Fatigue Technology.

The following shows the order or precedence of documents:

1. Purchase Order
2. Current Customer Specifications (Boeing, Airbus, Lockheed Martin, Sikorsky, etc.)
3. This Document

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# FTI Specification List

## Section 1.0: Process Industry / MIL / FED Standards

Specification	Document Title	Revision	Comments
AMS 2417	Plating, Zinc-Nickel Alloy	K	
AMS 2418	Plating, Copper	K	
AMS 2426	Coating, Cadmium Vacuum Deposition	E	
AMS 2658	Hardness and Conductivity Inspection of Wrought Aluminum Alloy Parts	D	
AMS 2700	Passivation of Corrosion Resistant Steels	F	
AMS 2759	Heat Treatment of Steel Parts, General Requirements	G	
AMS 2759/3	Heat Treatment, Precipitation-Hardening Corrosion-Resistant and Maraging Steel Parts	J	
AMS 2759/9	Hydrogen Embrittlement Relief (Baking) of Steel Parts	E	
AMS QQ-P-35	Passivation Treatments for Corrosion-Resistant Steel	A	Cancelled, See AMS 2700
AMS QQ-P-416	Plating, Cadmium (Electrodeposited)	F	
AMS-H-6875	Heat Treatment of Steel, Process for	C	Rev B is acceptable for products before release of Rev C.
AS 5272	Lubricant, Solid Film, Heat Cured, Corrosion Inhibiting, Procurement Specification	F	
AS 87132	Lubricant, Cetyl Alcohol, 1-Hexadecanol, Application to Fasteners	-	2018-08
ASTM A 967	Standard Specification for Chemical Passivation Treatments for Stainless Steel Parts	17	
ASTM B 254	Standard Practice for Preparation of and Electroplating on Stainless Steel	92(2020)e1	
ASTM B 571	Standard Practice for Qualitative Adhesion Testing of Metallic Coatings	18	
ASTM B 700	Standard Specification for Electrodeposited Coatings of Silver for Engineering Use	20	
ASTM B 849	Standard Specification for Pre-Treatments of Iron or Steel for Reducing Risk of Hydrogen Embrittlement	02(2019)	
ASTM B 850	Standard Guide for Post-Coating Treatments of Steel for Reducing the Risk of Hydrogen Embrittlement	98(2015)	
ASTM E1417 / E1417M	Standard Practice for Liquid Penetrant Testing	21e1	

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## Section 1.0: Process Industry / MIL / FED Standards

Specification	Document Title	Revision	Comments
ASTM E1444 / E1444M	Standard Practice for Magnetic Particle Testing	21	
BS EN 4473	Aluminium pigmented coatings - Coating methods	2010	
FED-STD-595	Federal Standard: Colors Used in Government Procurement	C	
MIL-A-8625	Anodic Coatings For Aluminum and Aluminum Alloys	F	
MIL-C-5541	Chemical Conversion Coatings on Aluminum and Aluminum Alloys	E	Superseded By MIL-DTL-5541F
MIL-C-81706	Chemical Conversion Materials For Coating Aluminum and Aluminum Alloys	B	
MIL-DTL-18264	Finishes: Organic, Weapons System, Application and Control of	E	Superseds MIL-F-18264
MIL-DTL-5541	Chemical Conversion Coatings on Aluminum and Aluminum Alloys	F	Superseds MIL-C-5541
MIL-DTL-83488	Coating, Aluminum, High Purity	D	
MIL-F-18264	Finishes: Organic, Weapons System, Application and Control of	D	Superseded by MIL-DTL -18264
MIL-P-23377	Primer Coatings: Epoxy, High-Solids	K	
MIL-PRF-85285	Coating: Polyurethane, Aircraft And Support Equipment	E	
MIL-PRF-85582	Primer Coatings: Epoxy, Waterborne	E	
MIL-STD-1907	Inspection, Liquid Penetrant and Magnetic Particle, Soundness Requirements for Materials, Parts and Weldments	08-2019	
MIL-STD-6866	Inspection, Liquid Penetrant	11-1996	Surperseded by ASTM E1417
prEN 6118	Aluminium Base Protection for Fasteners	P3	
TT-C-490	Chemical Conversion Coatings and Pretreatments for Metallic Substrates (Base for Organic Coatings)	G	

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## Section 2.0: FTI Specifications

Specification	Document Title	Revision	Notes
FTI-8403	Application of Bonded Dry Film Lubricants to Flying Parts	AG	
FTI-8701	Requirements for Raw Materials Used in the Production of Flying Parts	BQ	
FTI-8706	Split Sleeve Raw Material Requirements	T	
FTI-8707	Procedure for Heat Treating Mandrel Material for Use in the Cold Expansion System	AA	
FTI-8901	Heat Treatment of Alloy Steels	C	
FTI-9002	Heat Treatment of Tool Steels (AISI A2, AISI D2, AISI H13, M4)	G	
FTI-9101	Raw Materials Specification	S	
FTI-9103	Heat Treatment of Puller Jaws	K	
FTI-9409	Procedure for Case-Hardening 1018 Steel	A	
FTI-9508	Coating of Mandrels with Molydisulfide	B	

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## Section 3.0: Customer Specifications

Specification	Document Title	Revision	Notes
AIPS 02-04-006	Electrolytic Zinc-Nickel Plating	Issue 3	
AITM6-1001	Airbus Test Method For Inspection Processes Penetrant Testing	Issue 12	
BAC 5423	Penetrant Methods of Testing	Y	
BAC 5424	Magnetic Particle Inspection	U	
BAC 5748	Abrasive Cleaning, Deburring, and Finishing	V	
BAC 5811	Application of Bonded Solid Film Lubricants	W	
BMS 10-85	Aluminum Pigmented Coating for Fasteners	V	
BPS 4465	Application of Powdered Coatings	E	
PS 18015	Lubricant, Cetyl Alcohol, Application to Parts	E	
PS 18021	Lubricants, Bonded Dry Film, Application of	AE	
SS8805	Inspection Process, Magnetic Particle	14	
SS8806	Inspection, Liquid Penetrant	16	